



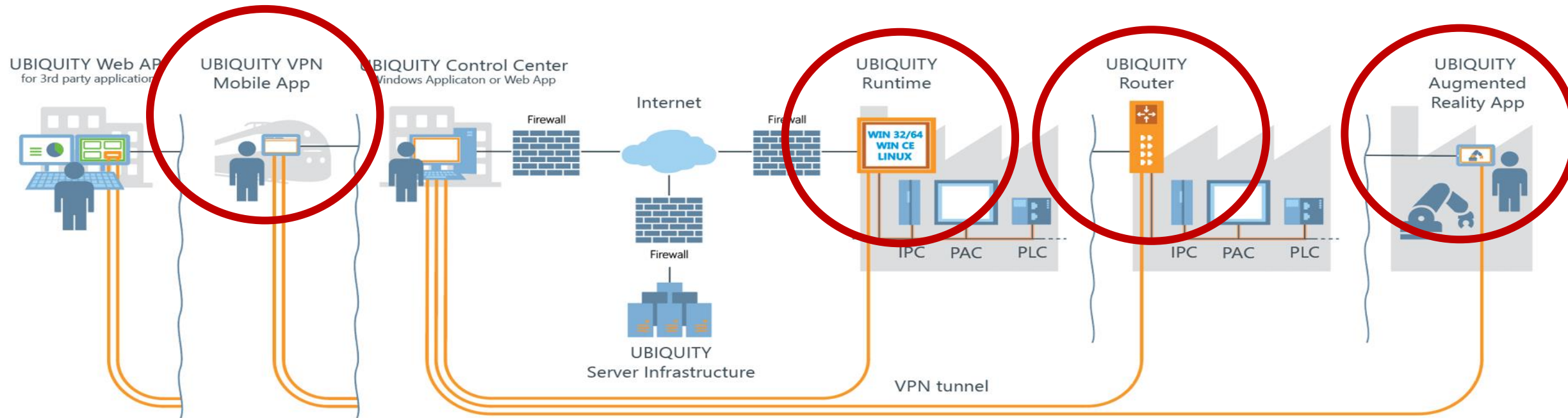
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and materials





**UBIQ**UITY

# Architettura



# Customer Service

**250** tecnici dedicati  
per installazioni e assistenza

# Customer Service

**110**

**tecnici trasfertisti**

## Customer Service

**6** filiali

**30** tecnici ufficiali Breton

# Customer Service

80

tecnici aggiuntivi  
Service Providers



# Customer Service

13

Tecnici dedicati al  
servizio hot-line H24

# Customer Service

**6400** ticket evasi  
nel 2020



H12P

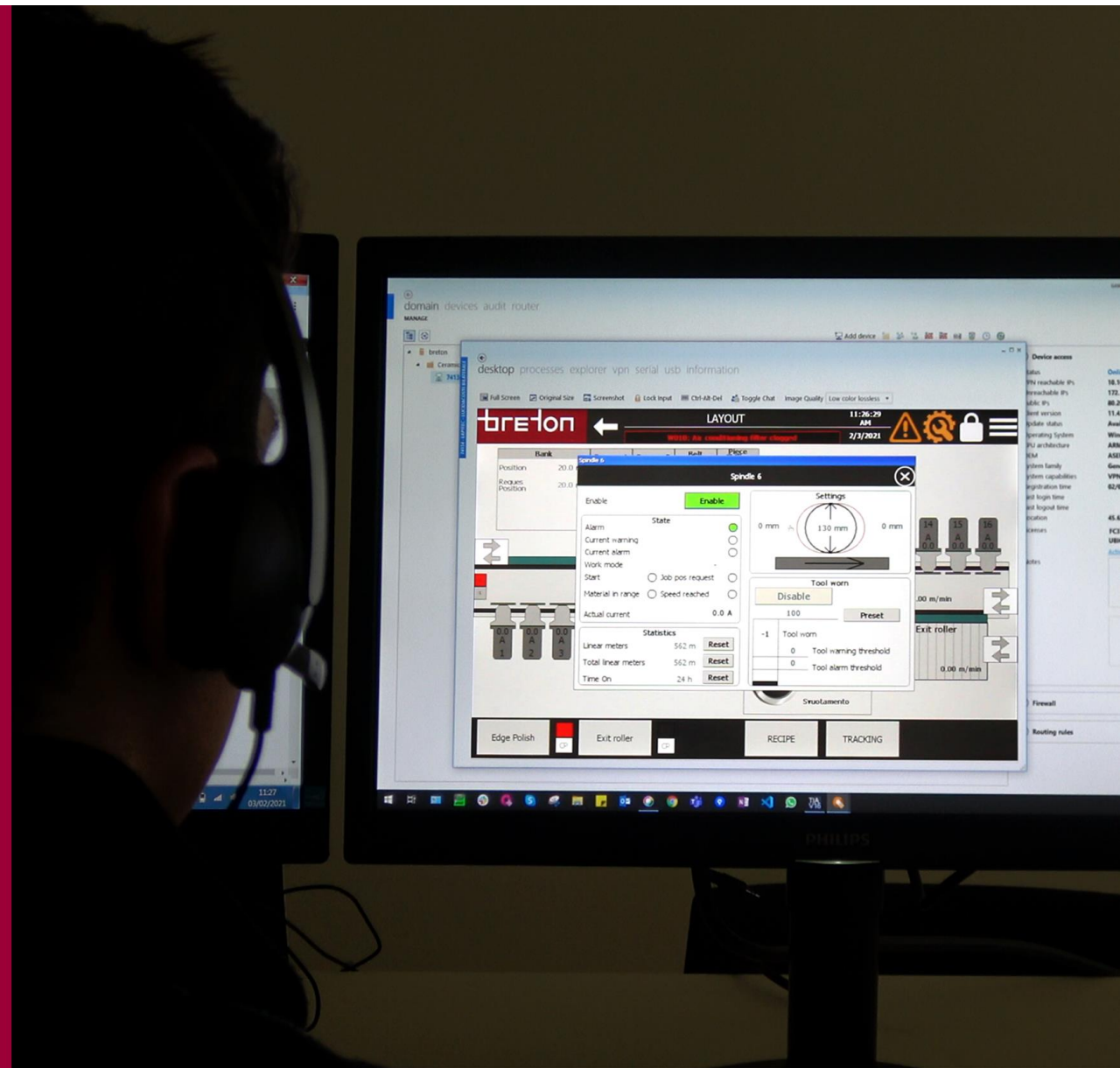
12

H12

H12

Siemens AG DE-92220 Amberg  
http://support.industry.siemens.com  
6ES7 304-1EA00-0AA0  
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MADE IN GERMANY

optime duo



Navigazione del progetto

Dispositivi

- EdgePolish1\_Hw000S001.000\_V16
  - Aggiungi nuovo dispositivo
  - Dispositivi & Reti
  - EP1-A20 [CPU 1510SP F-1 PN]
    - Configurazione dispositivi
    - Online & Diagnostica
    - Safety Administration
    - Software Unit
    - Blocchi di programma
      - Inserisci nuovo blocco
      - Diagnostic error interrupt [OB82]
      - Main [OB1]
      - Rack or station failure [OB86]
      - Time error interrupt [OB80]
      - libSEL1200 [FB3]
      - RTG1\_GLOB\_FIO\_STATUS [FB9]
      - libSEL1200\_DB [DB35]
      - Sel1200 [DB2]
      - FOB\_RTG1 [OB123]
      - Main\_Safety\_RTG1 [FB0]
      - Main\_Safety\_RTG1\_DB [DB1]
      - Area
      - ControlPanel
      - Libraries
      - Machine
        - Ep1
          - libEP5pindle [FC11]
          - macEP1Actions [FC5]
          - macEP1Auto [FC51]
          - macEP1General [FC113]
          - macEP1Manager [FC73]
          - macEP1Manual [FC62]
          - macEP1SeqInit [FC37]
          - macEP1Tracking [FC2]
          - macEP1FnctCall [FB2]
          - macEp1 [DB3]
          - macEP1FnctCall\_DB [DB10]
        - ExitRoller
        - Plant
        - Safety
        - Blocchi di sistema

EdgePolish1\_Hw000S001.000\_V16 > EP1-A20 [CPU 1510SP F-1 PN] > Blocchi di programma > Machine > Ep1 > macEp1 [DB3]

Mantieni valori attuali Istantanea Copia istantanee come valori di avvio Carica valori di avvio come valori attuali

macEp1 (istantanea generata: 01/02/2021 16:26:07)

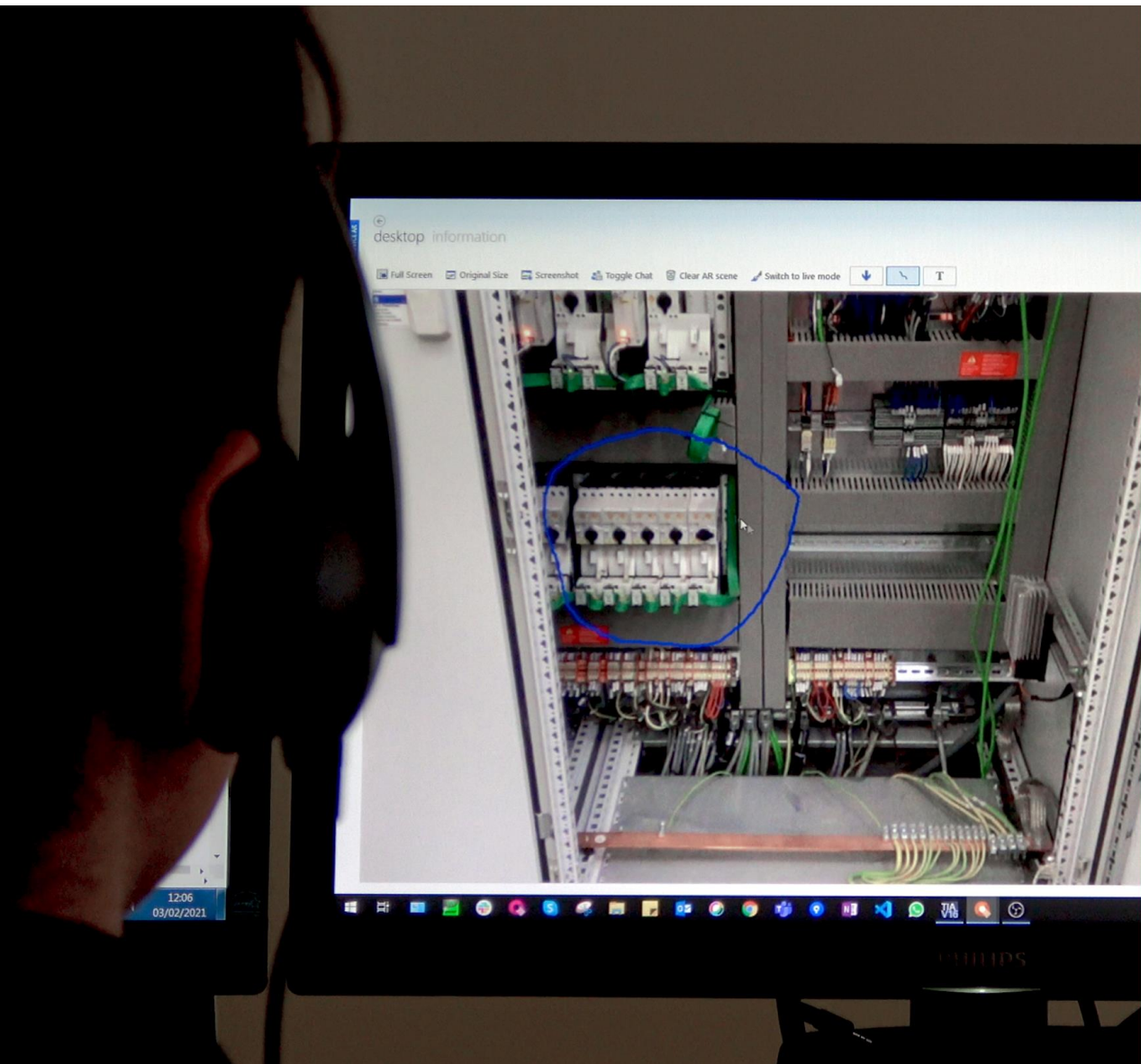
Nome	Tipo di dati	Valore di avvio	Valore di controllo	Ritenzione	Accessibile ...	Scrivi...	Visibile in ..	Valore di i...	Controllo	Commento
23 Alarm[16]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A016: Bank drive alarm
24 Alarm[17]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A017: Piece deviator A drive alarm
25 Alarm[18]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A018: Piece deviator B drive alarm
26 Alarm[19]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A019:
27 Alarm[20]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A020: Module 1 presser motor alarm
28 Alarm[21]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A021: Module 2 presser motor alarm
29 Alarm[22]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A022: Spindle 1 alarm
30 Alarm[23]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A023: Spindle 2 alarm
31 Alarm[24]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A024: Spindle 3 alarm
32 Alarm[25]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A025: Spindle 4 alarm
33 Alarm[26]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A026: Spindle 5 alarm
34 Alarm[27]	Bool	FALSE	TRUE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A027: Spindle 6 alarm
35 Alarm[28]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A028: Spindle 7 alarm
36 Alarm[29]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A029: Spindle 8 alarm
37 Alarm[30]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A030: Spindle 9 alarm
38 Alarm[31]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A031: Spindle 10 alarm
39 Alarm[32]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A032: Spindle 11 alarm
40 Alarm[33]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A033: Spindle 12 alarm
41 Alarm[34]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A034: Spindle 13 alarm
42 Alarm[35]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A035: Spindle 14 alarm
43 Alarm[36]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A036: Spindle 15 alarm
44 Alarm[37]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		A037: Spindle 16 alarm
45 Alarm[38]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
46 Alarm[39]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
47 Alarm[40]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
48 Alarm[41]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
49 Alarm[42]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
50 Alarm[43]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
51 Alarm[44]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
52 Alarm[45]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
53 Alarm[46]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
54 Alarm[47]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
55 Alarm[48]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
56 Alarm[49]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
57 Alarm[50]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
58 Alarm[51]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
59 Alarm[52]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
60 Alarm[53]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
61 Alarm[54]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
62 Alarm[55]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
63 Alarm[56]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		
64 Alarm[57]	Bool	FALSE	FALSE		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>		

Vista portale Vista generale macEp1 (DB3)

Proprietà Informazioni Diagnostica

The F-CPU "EP1-A20" was successfully r...

11:25 03/02/2021



## Thank you

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